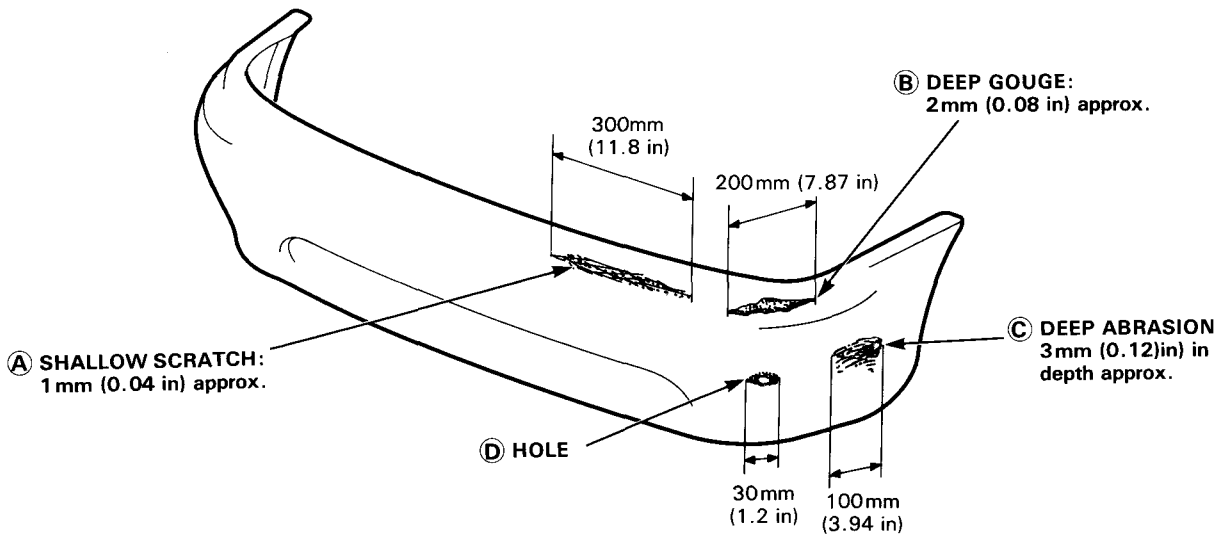


Polypropylene (PP) Resin Parts

Repair Procedures



NOTE: (): Indicates steps which may be required according to the degree of damage.

Damage	A	B	C	D	Repaint	Replacement
Work Steps						
1. Sanding	↑	↑	↑	↑		
2. Degreasing/Cleaning (damaged areas)						
3. Spraying primer or primer						
4. Drying surfacer						
5. Applying filler						
6. Drying filler						
7. Sanding filler						
8. Degreasing/Cleaning (filled area)						
9. Spraying primer surfacer						
10. Polishing (Air blowing/degreasing)						
11. Intermediate coating						↑
12. Degreasing/Cleaning						
13. Masking						
14. Top coating						
15. Drying top coat					↑	
16. Polishing/Buffering					↑	

NOTE: Intermediate coating is recommended for bright colors.