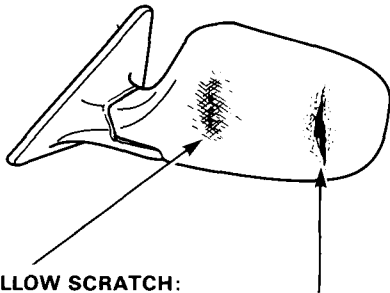


Repair Procedures



B. SHALLOW SCRATCH:
1 mm approx.
(0.04 in)

A. DEEP SCRATCH:
2 mm approx.
(0.08 in)

A. Deep scratches, when filling:

- (1) Sand the damage section. (#120~#240)
- (2) Apply the filler and dry.
- (3) Sand the filler (#240~#400)
- (4) Coat with the primer/primer surfacer and dry.
- (5) Sand the primer surfacer. (#600~#800)
- (6) Top coating.

B. Shallow scratches:

- (1) Coat with the primer/primer surfacer.
- (2) Sand the primer surfacer. (#600~#800)
- (3) Top coating.

C. Repaint:

- (1) Sand the primer surfacer. (#600~#800)
- (2) Top coating.