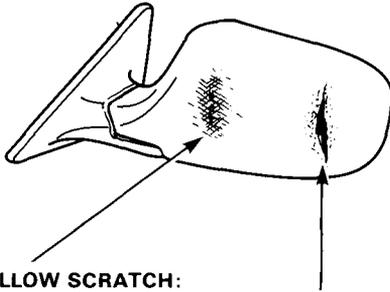


## Repair Procedures



**B. SHALLOW SCRATCH:**  
1 mm approx.  
(0.04 in)

**A. DEEP SCRATCH:**  
2 mm approx.  
(0.08 in)

### A. Deep scratches, when filling:

- (1) Sand the damage section. (#120~#240)
- (2) Apply the filler and dry.
- (3) Sand the filler (#240~#400)
- (4) Coat with the primer/primer surfacer and dry.
- (5) Sand the primer surfacer. (#600~#800)
- (6) Top coating.

### B. Shallow scratches:

- (1) Coat with the primer/primer surfacer.
- (2) Sand the primer surfacer. (#600~#800)
- (3) Top coating.

### C. Repaint:

- (1) Sand the primer surfacer. (#600~#800)
- (2) Top coating.